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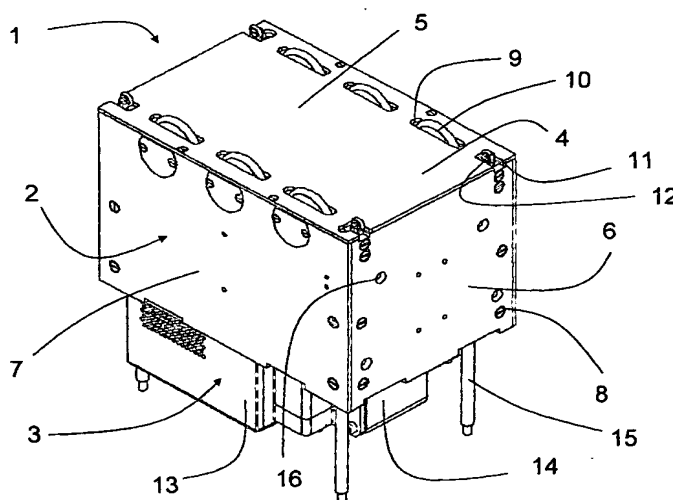
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(54) Title: MODULAR UNITS



(57) Abstract: A modular unit for transporting work pieces and suitable for use in an array of such units, comprises a top; trans-
portation means which propel the work pieces onto and/or off said top and against which the work pieces rest when located on the
top of the unit, the transportation means being part of said top; in which the transportation means occupy one or more regions of the
top of the unit whilst one or more remaining regions of the top are not occupied by transportation means but are suitable for receiving
a work piece treatment device.

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